



0 KPC'S PER MERC SPEC M-251-G AS NOTED BY ■ OR ▲ TOTAL KPC'S FOR ALL DRAWING SHEETS		
MATERIAL XXX PER MERC SPEC:		
FINISH XXX PER MERC SPEC:		
REF SPECS M-251-G, ASME Y14.5M-1994		
THE INFORMATION CONTAINED IN THIS DOCUMENT IS TO BE TREATED AS TRADE SECRET AND CONFIDENTIAL TO MERCURY MARINE		
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994		
 THIRD ANGLE PROJ SCALE: 1:1.32 DO NOT SCALE HAND CAST HAND MACH / ASSY	<b>UNLESS OTHERWISE SPECIFIED</b> <b>METRIC</b> <b>TOLERANCE</b> LINEAR ± ANGLES ± MATE. ENG PROCEDUREMENT	ALL DIMENSIONS ARE IN MILLIMETERS DIMENSIONS ARE AFTER PLATING BREAK ALL SHARP EDGES CHAM. TAPPED HOLES 90° X THD DIA MACHINED SURFACES THREAD LENGTH - FULL THREADS 
	QUALITY APPROVED CHECKED	PRODUCT LINE DATE 20-OCT-2016 DESIGNED T. IMMEL